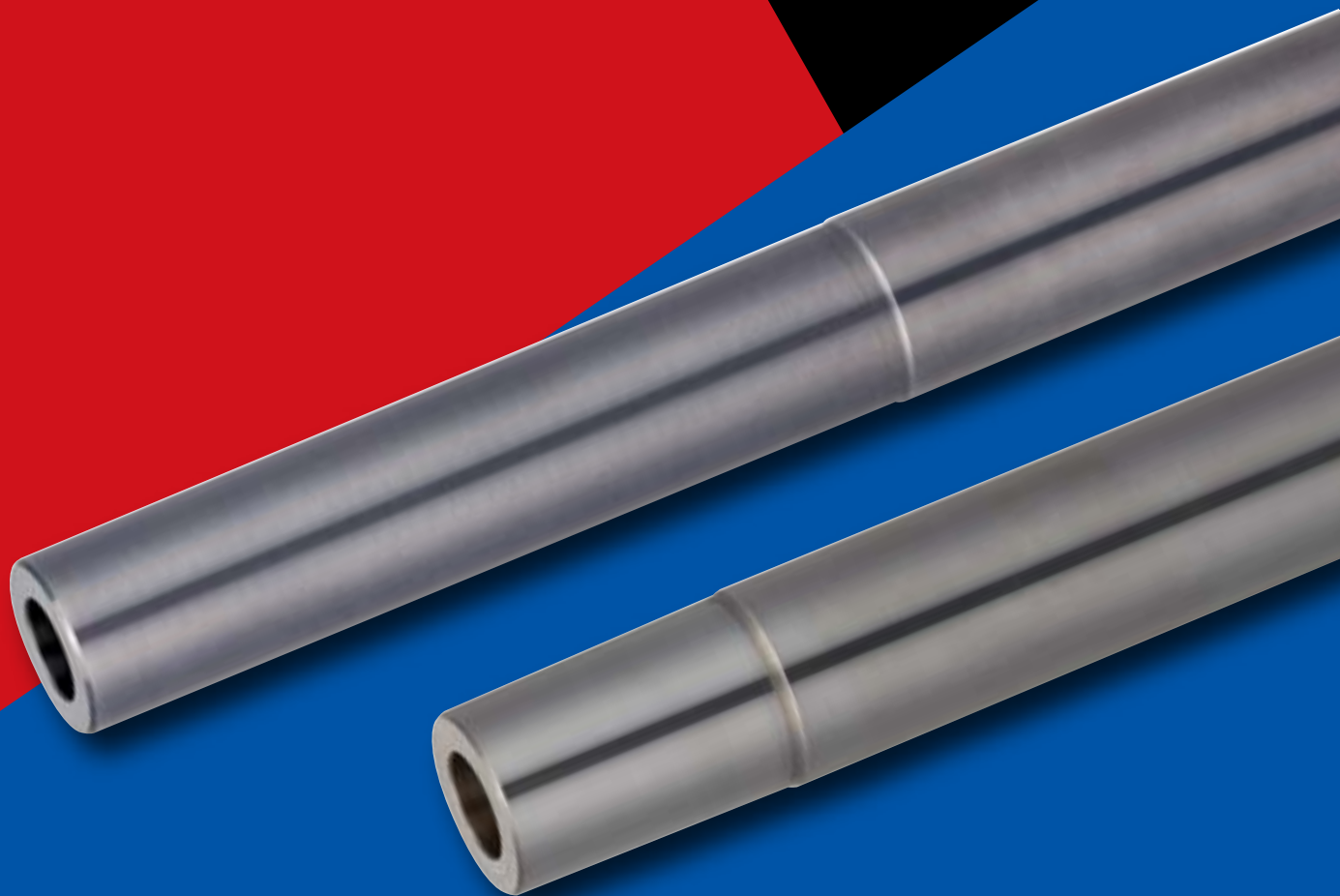


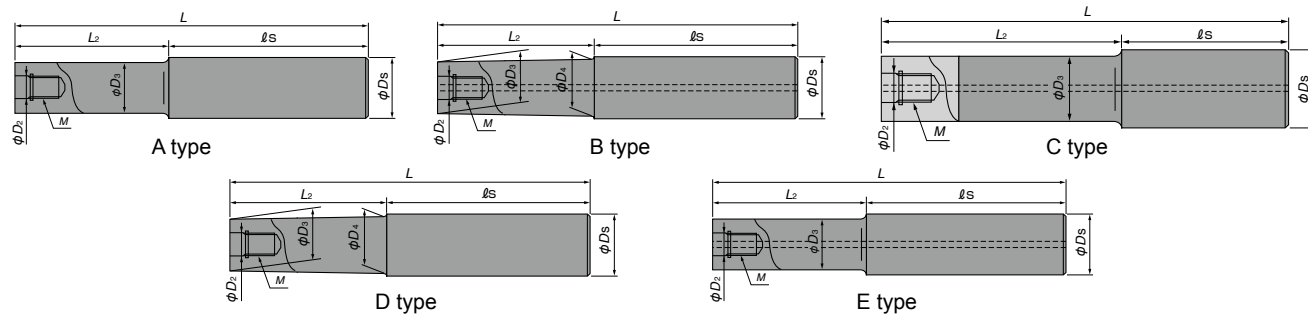
Carbide Shank for Modular Mill

*All sizes are
center-through products.*



Mitsubishi Hitachi Tool Engineering, Ltd.

Carbide Shank



Item Code	Stock	Size (mm)							Shape	Cutter body	With/without air hole							
		ϕD_2	M	L	L ₂	ℓ _s	ϕD_3	ϕD_s				ϕD_4						
ASC10-6.5-74-24	△	6.5	M6	74	24	50	9.3	10	-	A	$\phi 8^{※1}$ $\phi 10^{※1}$ $\phi 11$ $\phi 12$	-						
NEW ASC10-6.5-74-24Z	★			E	○													
ASC10-6.5-84-34	△			84	34	50				A		-						
NEW ASC10-6.5-84-34Z	★			E	○													
ASC10-6.5-114-49	△			114	49	65				A		-						
NEW ASC10-6.5-114-49Z	★									E		○						
ASC10-6.5-114-24	△			24	90					A		-						
NEW ASC10-6.5-114-24Z	★									E		○						
ASC12-6.5-74-24	△									6.5		M6	74	24	50	11	12	11.5
NEW ASC12-6.5-74-24Z	★			B	○													
ASC12-6.5-94-44	△	94	44	50	D	-												
NEW ASC12-6.5-94-44Z	★	B	○															
ASC12-6.5-129-64	△	129	64	65	D	-												
NEW ASC12-6.5-129-64Z	★				B	○												
ASC12-6.5-129-24	△				24	105		D	-									
NEW ASC12-6.5-129-24Z	★							B	○									
※ ASC16-8.5-95-30Z	●	8.5	M8	95	30	65	14.5	16	15.5		B		$\phi 16^{※1}$ $\phi 17$ $\phi 18$ AHUM 1020R-2-M8	○				
※ ASC16-8.5-120-55Z	●			120	55	65												
※ ASC16-8.5-140-75Z	●			140	75	65												
※ ASC16-8.5-160-95Z	●			160	95	65												
※ ASC16-8.5-160-30Z	●			160	30	130												
ASC20-10.5-120-50Z	●	10.5	M10	120	50	70	18.5	20	19.5	B	$\phi 20^{※1}$ $\phi 22$ AHUM 1025R-2-M10	○						
ASC20-10.5-170-90Z	●			170	90	80												
ASC20-10.5-220-120Z	●			220	120	100												
ASC20-10.5-270-150Z	●			270	150	120												
ASC20-10.5-220-50Z	●	10.5	M10	220	50	170	18.5	20	19.5	B	GF1G 2025M-4-M10	○						
ASC20-10.5-270-50Z	●			270		220												
ASC25-12.5-145-65	●	12.5	M12	145	65	80	23	25	-	C	$\phi 25^{※1}$ $\phi 28$ AHUM 1030R-2-M12	○						
ASC25-12.5-215-115	●			215	115	100												
ASC25-12.5-265-145	●			265	145	120												
ASC25-12.5-315-195	●			315	195	120												
ASC25-12.5-265-65	●	12.5	M12	265	65	200	23	25	-	C	AHUM 1530R-2-M12	○						
ASC25-12.5-315-65	●			315		250												
ASC32-17-160-80	●	17	M16	160	80	80	28	32	-	C	$\phi 30^{※1}$ $\phi 32^{※1}$ $\phi 35$ ($\phi 40$)	○						
ASC32-17-210-110	●			210	110	100												
ASC32-17-260-140	●			260	140	120												
ASC32-17-310-190	●			310	190	120												
ASC32-17-360-240	●			360	240	120												
ASC32-17-260-80	●	17	M16	260	80	180	28	32	-	C	$\phi 30^{※1}$ $\phi 32^{※1}$ $\phi 35$ ($\phi 40$)	○						
ASC32-17-310-80	●			310		230												
ASC32-17-360-80	●			360		280												

● : Stocked Items. ★ : Stocked Items of New Products. △ : We will close the order after stock runs out.

Commercial milling chucks or shrink-fit holders can be used.

※From 20th Feb. 2018 "Z" is added to the end of item code.

For ※1, since the cutter diameter is below the shank diameter, interference occurs at the shank.

For the $\phi 40$ size, it is recommended that the protrusion length be 200mm or less.



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